



Sport-Fleck Installation and Maintenance

Sport-Fleck Recycled Rubber Flooring (Roll Goods*) Installation Instructions:

(*Note: see Sport-Fleck installation instructions for Tiles)

The recommended adhesive for Sport-Fleck rubber products is Amarco's. CX-941 Urethane-Bond, urethane-based adhesive with 100% spread coverage. Imperfections of the sub-floor will sacrifice longevity and appearance of the product.

IMPORTANT NOTICE: Before any installation is started be sure to:

- Verify the product type
- Verify the product size
- Verify the product thickness
- Verify the product color
- Check for any visual defects

***NOTE - NO CLAIMS WILL BE ACCEPTED AFTER THE MATERIAL HAS BEEN INSTALLED.**

Installation of rubber flooring will only be as good as the sub-floor. Please review the following instructions:

1. PREPARATION OF SUB-FLOOR: All sub-floors should be smooth, level and free of irregularities, high spots, roughness or any other defects that might telegraph through to the new flooring. Sub-floors should be thoroughly cleaned, filled, and primed:

Existing Concrete Sub-Floors: Remove all paint, varnish, oil, grease, and wax. Use a solution of Tri-Sodium Phosphate (or Xylol for rubber based paint). For oil, grease, or wax, scrub with Tri-Sodium Phosphate or machine sand. In all cases, complete with thorough washing and rinsing. Before installing any materials make sure that the area that is being installed is completely dry.

New Concrete Sub-Floors: must be made level and even with latex floor fill. Fill cracks with latex crack filler. If floor is recently poured, be sure it is completely dry. Several months curing is preferred. Sweep or vacuum area clean.

Wood Sub-Floors: Remove all paint, varnish, oil, grease, and wax using a chemical or varnish remover. Fill cracks with plastic wood, sand uneven boards, and re-nail loose boards or replace where necessary. If needed, floor may be covered with 5-ply 5/8" plywood, hardboard, or plywood, and primed with floor size. Unevenness in height between plywood sub-floor panels should be flashed and sanded smooth so as not to telegraph through the new flooring material.

2. INSTALLATION: Ensure that concrete or plywood substrate is flat and uniformly sloped. Allowable variations in substrate levels are 1/8" in ten ft. When dealing with a new concrete/asphalt, allow 30 days to cure prior to installation.

INSTALLATION INSTRUCTIONS

Amarco Products • PO Box 4085 • Warren, NJ 07059 • 1-866-688-6287 • fax: 1-877-MAT-ORDERS (1-877-628-6733) Or visit us at <http://www.amarcoproducts.com>

After the sub-floor has been properly prepared, begin to install the flooring. Roll out rubber and let it relax for 24 hours. Pre-cut, leaving a couple of inches of extra material on the beginning and end of each roll. Apply adhesive per recommendation of adhesive label. Roll material into wet adhesive. Cut ends of roll to fit, using a utility knife. Roll with a 100 lb. Carpet roller periodically, until adhesive is set. Seams are to butt tightly to avoid gaps.

Trowel Recommendations:

Note: When using Amarco's CX-941 Urethane Bond adhesive follow the below Recommended trowel size based on Sport-Fleck thickness:

Thickness: Trowel recommendation: Coverage:

4mm 1/16" square notch trowel 160 sqft/gal

6, 8, 9mm 3/32" square notch trowel 120 sqft/gal

Make sure no adhesive is spilled on the face of material. In the event this happens, wipe off with polyurethane thinner or acetone.

When installation has been completed clean surface with a damp rag or mop. This will help remove installation dirt and any loose rubber dust.

POST INSTALLATION (FIVE DAYS AFTER INSTALLATION):

1. INTIAL CLEANING: Do not wash the floor for at least 5 days after installation. We recommend general cleaning with a damp mop and a mild detergent (with or without a germicide) on a regular basis. For more information consult our detailed cleaning instructions.

2. FLOOR PROTECTION: Proper protection should be followed post-installation and until job construction is complete, such as covering the entire floor with brown kraft paper or some other type of floor covering (hardboard, plastic, plywood etc.) until construction is completed and thoroughly cleaning and maintenance can begin.

CLEANING PROCEDURES:

1. Thoroughly clean entire floor of dirt and debris. Dry vacuum to ensure all fine soil is removed.
2. Use a mild detergent – damp mop the entire floor and rinse with clean water.
3. Wet vacuum any remaining soiled solution, if needed.
4. Allow floor to dry thoroughly before applying floor sealer.
5. Apply sealer (if desired), using a roller or sponge type mop in medium coats (2 coats minimum, 4 coats max).
6. After there is no tackiness to the touch allow sealer to dry an additional 10 minutes before applying next coat.
7. After applying the final coat, allow at least 30 minutes before any traffic is allowed on surface. The longer the cure before traffic, the better the wear resistance will be. (Approximate coverage is 700sqft. per gallon).

**For more detailed cleaning and sealer recommendations consult our cleaning and maintenance instructions available on our website www.amarcoproducts.com, or contact a trained Product Specialist at 1-866-688-6287.*