



Style-Fleck Rolls

Custom Virgin Rubber Rolls

Installation & Maintenance

General Recommendations

1. Read all product and subfloor preparation instructions, adhesive instructions, warranty and other disclaimers before you begin to install Amarco Products rolled goods.
2. The installation surface and rubber rolled goods need to be clean and dry prior to installation. Subfloors to be installed with rubber roll goods should be maintained at a consistent temperature from 24 to 48 hours before, during, and after the installation. Amarco Products recommends an optimum temperature of 68 F (18 C) be maintained in the installation area.
3. Room temperature variations can affect rubber rolled goods as the material can expand (warm) or contract (cold). Temperature requirements for the flooring adhesive should be reviewed as well.
4. Prior to starting any installation, thoroughly review all roll material. Verify the following for all rolled goods:
 - Material type, material color and style are correct
 - Material is supplied at the correct size and thickness
 - Amount of material supplied is correct
 - No visual defects are present on the material

Note: Skive/knife marks on product is an inherent characteristic of using recycled rubber and is not considered a defect.

IMPORTANT: ANY suspect or defective material must be brought to the attention of the supplier immediately. Absolutely no claims will be accepted after the material has been installed.

5. Amarco Products rolled goods are wound tightly upon packaging and will retain a certain amount of memory when unrolled. The material (and adhesive) should be acclimated to the installation room temperature for 24 hours. Allow additional time in colder temperatures or use room heaters to bring up the ambient air temperature. If heaters are used, be sure to maintain a consistent temperature throughout the installation process. See step 2 above.
6. If roll material is stored prior to installation, always lay the rolls on their side. Rubber material stored on end will result in curled edges. Edge curl will need to be trimmed straight before installing the material. Always store rubber material on a clean, dry and flat surface. Amarco Products recommends storing rubber rolls at a minimum of 55 F (13 C) with less than 50% humidity.
7. For best results, Amarco Products recommends using a one-part polyurethane adhesive to glue the rubber roll material to the subfloor.



IMPORTANT: DO NOT use petroleum-based products in conjunction with Amarco Products rubber rolled goods. This includes solvents, adhesives, or sealants.

- An adhesive bond test should be completed in several locations across the floor. Glue down 2' x 2' pieces of material with recommended adhesive and trowel and let set for 48 hours before trying to remove. The squares should be relatively difficult to pull up and there should be adhesive on the floor and rubber square.
- Rolled goods that are loose-laid in the installation area (to acclimate to room temperature), or permanently installed, should be securely covered with a tarpaulin or other protective material when other trade professionals are working in the area. If possible, install the rubber material after all other work is completed in the installation area.

Recommended Installation Tools	
Rubber gloves	Knee pads
Safety glasses	Utility knife
Extra knife blades	Adhesive trowel (1/16" x 1/16" x 3/32")
Polyurethane flooring adhesive	75 lbs. sectional roller
Metal carpenter's square	Measuring tape
Chalk line	Pen or marker
Tarpaulin	

Subfloor Requirements

- Amarco Products rubber rolled goods may be installed over concrete, cement-type leveling bases, asphalt and wood subfloors.
- All subfloors should be thoroughly cleaned, filled and primed. Remove all paint, varnish, oil, grease, dust, wax, or any foreign substance that may decrease the bond strength of the polyurethane flooring adhesive. (Review ASTM 710 for my information.)
- Verify the subfloor is dry, smooth, and level. Subfloor surfaces should not vary more than 1/8" in ten feet.
- Gypsum patching compounds and leveling products should not be used on subfloor surfaces.
- Stabilization of the subfloor is the sole responsibility of the installer and/or property owner

Concrete (or level cement-type) subfloor

- Concrete surfaces must be thoroughly cured, free from hydrostatic pressure, leveled and cleaned from any foreign materials such as dust, dirt, paint, oil and water prior to rolled goods installation.
 - Use a trisodium phosphate solution (or Xylol for rubber-based paint) to remove oil, grease or wax.



- Remove paint, old adhesive or other foreign material by either machine sanding or scraping.
 - Thoroughly wash and rinse treated areas. Allow subfloor to completely dry.
2. To reduce the amount of adhesive required, concrete surfaces should be reasonably smooth.
 3. Any separation of concrete layers, heaving, etc. is the sole responsibility of the installer and/or property owner.
 4. Allow for good drainage of the installation area with either a well-defined gradient (1% or greater depending on the coverage size of the surface) or well-placed drainage pipe in lower spots of the area.
 5. The existing concrete surface shall be free of significant cracks or gaps prior to the installation. Patch areas with a latex-based leveling/filler compound according to the manufacturer's guidelines. Allow compound to dry as directed.
 6. New concrete, or the alike, should be allowed to cure for a minimum of 60 days prior to installing Amarco Products rubber rolled goods. The surface should be smooth and level.
 7. Both moisture and pH tests should be conducted on concrete subfloors to determine if they are suitable for installation. Moisture should not exceed 3 lbs/1000 sq ft and pH level should be 7-10. (Review ASTM F1869 for water vapor emissions.)

Wood Subfloors

1. The wood subfloor should be in good condition, rigid, and free from movement. The subfloor should have good cross ventilation under the floor to prevent distortion.
2. The wood surface should be clean and free from any foreign materials such as dust, dirt, paint, or protruding nails and screws. All damaged wood should be replaced.
3. The surface should be leveled, clean, and dry before application. Trapped moisture may cause deterioration and premature rotting of the wood. The subfloor should be free from excessive cupping or warping.
4. The existing wooden surface shall be free of significant cracks or gaps prior to the installation. Patch areas with plastic wood compound according to the manufacturer's guidelines. Allow compound to dry as directed.
5. Re-nail all loose boards. Replace worn or damaged boards. If necessary, sand floor to a level finish and prime. Wood subfloors can also be covered with a five-ply 5/8" plywood or hardboard. Prime newly replaced floorboards.

Asphalt Subsurfaces

1. Asphalt subsurfaces must be hard enough not to melt during hot weather, leveled, and free from any foreign materials such as grease, oil, dust, paint and other contaminants. Avoid installation of rubber rolled goods on new asphalt until surface oil has had time to dissipate (approximately 30 days after compacting) and drainage can be evaluated.
2. Any separation of asphalt or blacktop layers, heaving etc. is the sole responsibility of the installer and/or property owner.



3. Allow for good drainage of the installation area with either a well-defined drainage (1% or greater depending on the coverage size of the surface) or well-placed drainage pipe in lower spots of the area.
4. The existing asphalt surface shall be free of significant cracks or gaps prior to the installation. Fill cracks and gaps to level surface.
5. All rubber rolled goods installed on asphalt must be adhered using a polyurethane adhesive.

SHEET INSTALLATION

Prior to installation

1. Installation of the rubber flooring will only be as good as the substrate it's installed over. If the substrate is uneven, the rubber will not lay flat. A wet, greasy substrate is the first major cause of bonding failure. Review "Subfloor requirements" section starting on page 3.
2. Roll out the rubber flooring and allow the material to "relax". The material should be acclimated to the installation room temperature for 24 hours.
3. Orders for more than one roll of rubber will be marked with letters (i.e. "A", "B", "C") to insure that each roll is positioned correctly during installation. Roll "A" should be positioned next to roll "B" and so on. If rubber rolls are installed out of sequence, each roll could potentially result in undesirable seam gaps.
4. Pre-cut rubber rolls being sure to leave 1" to 2" of extra material at the beginning and end of the roll. This will allow for an exact fit against a wall or for seaming at each end. Trim rolls to fit upon adhering to the subfloor. When possible, any cuts should be against the wall.
5. Carefully read all adhesive application instructions prior to using the product.

Installation Instructions

1. Beginning along a straight wall, lay the first sheet of flooring. If the walls are not square, use a chalk line to lay the sheet.
2. Apply adhesive using a 1/15" x 1/16" x 3/32" U-notch trowel. Spread adhesive perpendicular to seam areas to prevent excess adhesive from protruding through the seam. Use a new trowel for each new pail of adhesive. DO NOT RE-NOTCH THE TROWEL.
3. Review the flooring adhesive usage guidelines for spread rate and open times for curing. Higher temperatures and high humidity will cause the adhesive to set up quickly. Low temps and low humidity will cause the adhesive to set at a slower rate. The installer should monitor on-site conditions and adjust accordingly. DO NOT LET ADHESIVE SKIM OVER.
4. Fold the first roll lengthwise (half the width of the roll) and spread the adhesive over the subfloor using the u-notch trowel.

5. Lay the material into the wet adhesive carefully. Dropping the rubber sheet into the adhesive will trap air under the flooring.
6. Immediately roll the rubber flooring with a 75 lb. roller. Roll the width first, then the length. Roll flooring again in 30-45 minutes. Failure to roll the sheet while the adhesive is still soft is the second major cause of bonding failure.

BANKED TURNS: Immediately after rolling, weigh down the flooring with sandbags to allow the rubber to conform to the subfloor contour.

7. Repeat steps #4 through #6 for the second half of the first sheet.
8. Position the second sheet flush against the first sheet. Do not place pressure on the first sheet as the glue will still be wet and may shift the sheet. Verify there are no gaps between the rubber sheets and the seams are tight.
9. Continue to place the rubber material adjacent to the previous sheet laid until the entire floor is covered. Immediately roll each sheet with 75 lb. roller.
10. Hand roll all seams after the floor has been rolled. If there is some gapping in the seams, masking tape (3M "Long Mask" #2090 is preferred) can be used to pull the seams together. DO NOT USE DUCT TAPE as it may leave a residue. Once the floor has set the tape may be removed.
11. If adhesive pushes up in the seams, immediately clean with a damp rag and mineral spirits. Cured adhesive on the floor is very difficult to remove. Amarco Products strongly recommends using gloves when applying floor adhesive.

IMPORTANT: DO NOT ALLOW foot traffic or rolling load on the newly installed floor for a minimum of 24 hours. Permanent indentations in the adhesive could result and prevent a secure bond to the subfloor. For maximum strength, allow adhesive to cure for 72 hours.

Post Installation

1. Amarco Products' rolled goods do not include a protective finish when shipped from the manufacturing facility. It is highly recommended that the newly installed rubber floor be protected using a tarpaulin or other cover until the floor can be cleaned and/or sealed.

INITIAL CLEANING: Do not wash the floor for at least 5 days after installation. An initial cleaning needs to be done to remove any dirt and grit from the job site and to prepare the floor prior to applying a sealer or finish. Failure to clean properly will cause finish bonding issues as well as the entrapment of dirt in the floor.

To avoid possible damage to the flooring, the following should never be used on the floor:

- Steel wool or abrasive brushes
- Abrasive or alkaline cleaners
- Solvents of any type.



Maintenance Guide

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To avoid possible damage to the flooring, the following should never be used on the floor:

- Steel wool or abrasive brushes
- Abrasive or alkaline cleaners
- Solvents of any type

The floor should be cleaned with a neutral cleaner.

1. Thoroughly sweep or vacuum the floor to remove all loose dirt, dust, and debris.
2. Apply a neutral cleaner to the floor with a mop (or automatic floor scrubber). Follow the manufacturer's instructions.
3. Use a wet vac or mop to remove cleaning solution.
4. Rinse floor with clean, cold water. Remove all water with wet vac or mop. Allow rubber floor to dry thoroughly.
5. Follow the manufacturer's instructions for proper application of the floor sealer (if applicable).

Regular Floor Maintenance

A regular maintenance program is extremely important and will increase the life of the floor and finish. The frequency of cleaning will depend on the amount of traffic on the floor. For general cleaning, a neutral cleaner should be used. See the company web site for more information on recommended floor cleaner products.

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IMPORTANT: To prevent slip and fall accidents, ALWAYS use a "WET FLOOR" sign when wet rubber flooring has been cleaned and is open to foot traffic.

Restorative Floor Maintenance

When noticeable accumulation of dirt and other contaminants become embedded in the rubber floor finish, a quality floor stripper should be used to remove the existing finish. Areas typically needing to be restored include high-traffic walkways, tight or confined spaces, and along baseboards.

After the floor stripper has been applied and removed per the manufacturer's instructions, a neutral cleaner should be applied to the stripped area. See general cleaning instructions on this page.

Once the rubber flooring has been cleaned and allowed to dry, a sealer can be used to restore the finish of the treated area.